



Product Data Sheet

XP Acrylic Alkyd Enamel – 6000 Series

Product Description

A Low VOC and HAPS, quick drying, high-solids, acrylic enamel developed for agricultural, construction and industrial machinery and small transportation.

Where to Use

Typical uses include original equipment machinery and other production line applications. For use where a VOC compliant coating is required in place of present conventional coatings such as Saf-T-Gard or Quick Touch enamels.

Product Characteristics

Color #6000 – White, #6001 – Black, #6003 – Red, #6019 – Blue and Custom Colors

Gloss High Gloss

Architectural and Industrial Maintenance Category Quick Dry Coatings

Drying Time

Temperature	To Touch	To Recoat
75°F / 55% R.H.	50 Minutes	30 Minutes to 2 Hours (Otherwise Wait 7 Days)

(Cooler temperatures and higher humidity will lengthen drying time)

Preparation & Priming

Surface Preparation

For maximum performance, the recommended substrate should be blasted in accordance with SSPC-SP6 commercial blast. If blast cleaning is not feasible, the substrate should be degreased in accordance with SSPC-SP1. All burrs should be removed and sharp edges or rough weld seams should be ground down. Where weathered steel is applicable and where substrate has reached rust grade, the appropriate chemical cleaning or blasting will be necessary.

Primer Coats

This product is recommended for use over Anchor LoVOC Primer #B7911 or LoHAPS versions #CC0655 and #CC0658. This product is designed to be applied over barrier type primers or intermediate coats. When this is not possible, the coating can be applied directly to clean metal making sure a maximum millage of 2.0 mils dry per coat is applied. Each service environment may require a specific coating system or combination of Anchor products. Consult your Anchor representative for specific job recommendations.

Mixing & Application

Mixing

Stir thoroughly, making sure no pigment remains on the bottom of the can.

Thinning

This coating is VOC compliant; only thin if permitted by federal, state and local regulations. If necessary, use T0050M, a no HAPS solvent, only up to 15%.

Surface Temperature

Minimum 50°F, Maximum 110°F – The surface should be dry and the relative humidity should be less than 85%.

Recommended Thickness

1.6-2.0 mils dry per coat. Apply one tack coat and then proceed with two full coats.

Theoretical Coverage

837 ft²/gallon at 1 mil dry, assuming no application loss. Coverage will vary depending on surface texture and application technique.

Coverage Rates per Coat

#	Dry Mils	Wet Mils	Ft ² /gal
<u>Suggested</u>	1.8	3.4	465
<u>Minimum</u>	1.6	3.1	523
<u>Maximum</u>	2.0	3.8	419

Application Equipment

<u>Airless Spray</u>	Pressure	1200-2200 psi
	Tip	0.011"-0.015"
<u>Conventional Spray</u>	Air Pressure	60-80 psi
	Fluid Pressure	10-20 psi

Mixing & Application Continued

Application Considerations This material dries very fast. This coating will build much faster than conventional enamels such as Quick Touch. Use caution when applying to avoid excessive film build. Start with a 0.013" tip orifice and pressures that allow for wet coat without dusting or blow-out. Adjust tip and pressure settings as necessary. Where air quality regulations allow, thin only if necessary up to 15.0% or until material atomizes at the tip. Apply in wet coats to avoid dusting. When spraying, use a cross-hatch method, overlapping each pass 50%. Clean spray system thoroughly before and after each use. On a derusted surface, the application of a dry film of at least 2.0 mils is recommended.

Performance Data

<u>Solids by Volume</u>	52.18% – Varies by Color		
<u>AIM Category VOC Limit</u>	3.8 lb/gal (450g/l)		
<u>Actual VOC</u>	3.27 lb/gal (394 g/l) – Varies by Color		
<u>Density</u>	9.76 lb/gal (1169 g/l) – Varies by Color		
<u>Packaging</u>	55 Gallon drums, 5 Gallon pails and 1 Gallon cans		
<u>Chemical Resistance</u>	<u>Alkalis:</u> Fair	<u>Acids:</u> Good	<u>Water:</u> Good
<u>Heat Resistance</u>	150°F Continuous, 250°F Spikes		

Clean-up & Storage

<u>Cleanup</u>	Use Anchor #T0050M		
<u>Storage Temperature</u>	Minimum 20°F	Maximum 110°F	
<u>Shelf Life</u>	Under Normal Conditions (Unopened) – Two Years		

Safety & Important Information

WARNING! FLAMMABLE LIQUID AND VAPOR. VAPOR HARMFUL. CONTAINS: METHYL N-AMYL KETONE, METHYL PROPYL KETONE AND PETROLEUM DISTILLATES. Vapor harmful. May affect the brain or nervous system causing dizziness, headache or nausea. Causes nose, eye, skin and throat irritation. Harmful if swallowed. NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal.

Keep away from heat, sparks and flame. Vapors may cause flash fire. Do not smoke. Extinguish all flames and pilot lights, and turn off stoves, heaters, electric motors and other sources or ignition during use and until all vapors are gone. Prevent build-up of vapors by opening all windows and doors to achieve cross-ventilation. **Use only with adequate ventilation.** Do not breathe vapors or spray mist. Ensure fresh air entry during application and drying. If you experience eye watering, headache or dizziness or if air monitoring demonstrates vapor/mist levels are above applicable limits, wear an appropriate, properly fitted respirator (NIOSH approved) during and after application. Follow respirator manufacturer's directions for respirator use. Avoid contact with eyes, skin or clothing. Wash thoroughly after handling. **KEEP OUT OF REACH OF CHILDREN.**

WARNING! If you scrape, sand or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead. WARNING! Sanding or scraping pressure treated lumber may be hazardous; wear appropriate protection.

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LIMITED WARRANTY: The technical data on this label or on other data is true and accurate to the best of our knowledge. We guarantee our products to conform to ANCHOR PAINT MFG. CO. quality control standards. Due to misuse in handling, storage, application and workmanship or variables such as weather or surface integrity that are beyond our control, Anchor Paint does not authorize any representative to make any warranty or merchantability of fitness of this product. Any liability whatsoever of Anchor Paint Mfg. Co. to the buyer or user of this product is limited to the purchaser's cost of the product itself.