

ANCHORED  
FOR WEAR.

ANCHOR  
INDUSTRIAL  
DURABLE PROTECTIVE COATINGS



Corporate Headquarters | **TULSA** | 6707 E. 14th St. | Tulsa, OK 74112-1305 | 1.800.999.4626 | 918.836.4626 | FAX 918.836.6421  
**DENVER** | **LITTLE ROCK** | **OKLAHOMA CITY** | [www.anchorpaint.com](http://www.anchorpaint.com)

## ANCHOR INDUSTRIAL COATINGS PRODUCT SELECTOR

Use the technical information we've provided here to help you choose the Anchor product that will best meet your needs. Anchor has a formulation to provide superior results for all industrial applications whether they are Original Equipment Manufacturing or Industrial Maintenance. From heavy-duty equipment and machinery to offshore structures, agricultural equipment, communication towers and all things in between, we are Anchored for Wear!

## A.I.M. COMPLIANT INDUSTRIAL COATINGS DESIGNED FOR METAL SURFACES

Product	Type of Coating	Benefits	Intended Use	Dry Times*	Colors
<b>Saf-T-Gard II #900 Series</b>	High gloss, high solids, medium oil alkyd enamel.	High solids, general purpose heavy duty enamel. Great durability while meeting VOC Standards.	Fabricated steel, machinery, equipment in mild to moderate corrosive, atmospheric conditions.	To Touch: 2 hours Topcoat: 8 hours	Standard Tint Bases Custom
<b>Saf-T-Gard Tank Coatings #1300 Series</b>	A low VOC, long-oil alkyd coating.	Economical option for tank coatings. Long term durability with easy to use formula. characterized by excellent durability, gloss, and color retention.	This product is specifically formulated for storage tanks, pipes and other exterior metal structures.	To Touch: 2 hours Recoat: 24 hours	Standard Tint Bases Custom
<b>LoVOC #3500 Series</b>	High gloss, heavy duty, short oil alkyd enamel.	Fast dry high solids enamel. Good durability and great dry times.	Fabricated steel, machinery, equipment in light to moderate corrosive, atmospheric conditions.	To Touch: 30 minutes Topcoat: 2 hours	Standard Tint Bases Custom
<b>Environ II #3800 Series</b>	High gloss, low VOC waterborne acrylic enamel.	Waterborne version of a heavy duty enamel. A high gloss industrial waterborne coating providing fast drytime, good humidity resistance with resistance to chalking, staining and dirt-pickup.	Light to moderate service environment. For use on equipment, machinery and metal structures.	To Touch: 1 hour Tack-Free: 2.5 hours Recoat: 4 hours	Standard Tint Bases Custom
<b>LoHAPS #4400 Series</b>	High solids acrylic enamel.	Fast dry high solids enamel that meets VOC and HAPS requirements. Good durability and great dry times.	Fabricated steel, machinery, equipment in light to moderate corrosive, atmospheric conditions.	To Touch: 20 minutes Topcoat: 40 minutes	Standard Tint Bases Custom
<b>Ancothane Aliphatic Polyurethane #4900 Series</b>	Two component (4 to 1) low VOC acrylic urethane.	High performance coating built for superior UV protection and durability characteristics.	Bridges, storage tanks, equipment, machinery and refineries.	To Touch: 4 hours Topcoat: Within 48 hours	Standard Tint Bases Custom
<b>XP Acrylic Enamel #6000 Series</b>	A low VOC and HAPS, quick drying, high solids, acrylic enamel.	High performance enamel created to bridge the gap between typical enamels and urethane coatings.	Agricultural, construction and industrial machinery and small transportation.	To Touch: 50 minutes Recoat: 30 min to 2 hours	Standard Custom

## A.I.M. COMPLIANT INDUSTRIAL EPOXIES DESIGNED FOR METAL SURFACES AND/OR CONCRETE, MASONRY

<b>Waterborne Epoxy #5900 Series</b>	Two component (4 to 1) high solids waterborne epoxy.	A high quality, low odor, very low VOC waterborne epoxy characterized by ease of use and water cleanup.	Light traffic areas including civil engineering projects, building and construction applications.	To Touch: 2.5 hours Recoat: 3 hours Full Cure: 7 days Pot Life = 4 hours	Standard Tint Bases Custom
<b>Anchorpoxy #6900 Series</b>	Two component (4 to 1) high solids polyamine-catalyzed epoxy.	High solids epoxy with low temperature (40F) cure, excellent chemical resistance. Great for floors!	Civil engineering projects, building and construction applications.	To Touch: 4 hours Recoat: Within 48 hours Full Cure: 7 days Pot Life = 2-3 hours	Standard Custom

## CONVENTIONAL SOLIDS INDUSTRIAL COATINGS & EPOXIES (NOT INTENDED FOR RESIDENTIAL USE) ORIGINAL EQUIPMENT MANUFACTURING OR SHOP APPLICATION ONLY

<b>Quick Touch #1200 Series</b>	High gloss, heavy duty, short oil alkyd enamel.	Fast dry conventional solids enamel. Good durability and great dry times.	Fabricated steel, machinery, equipment in mild to moderate corrosive, atmospheric conditions.	To Touch: 15 minutes Recoat: 40 minutes	Standard Tint Bases Custom
<b>Saf-T-Gard #500 Series</b>	High gloss, medium oil alkyd enamel.	Conventional solids general purpose heavy duty enamel. Easy to use, great durability.	Fabricated steel, machinery, equipment in mild to moderate corrosive, atmospheric conditions.	To Touch: 20 minutes Recoat: 8 hours	Standard Tint Bases Custom
<b>Silicone Alkyd #2600 Series</b>	High gloss, medium oil, siliconized alkyd.	Extended gloss, color retention and durability compared to typical heavy duty enamels.	Moderate to high corrosive, high humidity or UV atmospheric conditions.	To Touch: 1 hour Recoat: 8 hours	Standard Custom
<b>Hi-Build Epoxy #3900 Series</b>	Two component (1 to 1) polyamide-catalyzed epoxy.	Conventional solids general purpose epoxy. Room temperature cured protection against atmospheric exposure to chemicals, abrasion, and moisture.	Ferrous and non-ferrous metals, floors, masonry and tanks.	To Touch: 3 hours Recoat: Within 48 hours Full Cure: 7 days Pot Life = 24 hours	Standard Custom

## A.I.M. COMPLIANT INDUSTRIAL PRIMERS DESIGNED FOR METAL SURFACES

Product	Type of Coating	Description & Benefits	Typical Finish Systems	Dry Times*	Colors
<b>High Solids Anco Rust Inhibitive Primers 1600 Series</b>	A low VOC, high solids, penetrating medium oil alkyd rust inhibitive primer.	High solids rust inhibitive primer. Can be stand alone for jobs that are shipped primed or not recoated. Excellent rust resistance. Finish coats can also be applied.	900 Series Enamels 3800 Series Enamels	To Touch: 2 hours Topcoat: 12 hours	1603 - Gray 1622 - Red 1630 - White
<b>Waterborne Primers #2700 Series</b>	A 100% pure acrylic emulsion primer.	A waterborne primer which offers excellent adhesion to almost any surface including steel, or galvanized metal.	3800 Series Enamels 3600 Series Enamels	To Touch: 20 minutes Recoat: 2 hours	2703 - Gray 2722 - Red 2730 - White
<b>LoVOC Primers</b>	High solids, low VOC fast dry phenolic modified alkyd primer.	A high solids, quick dry primer designed for use under most enamels. Excellent barrier coat. VOC compliant.	3500 Series Enamels 900 Series Enamels 4900 Series Enamels	To Touch: 20 minutes Recoat: 40 minutes	B7911 - Gray CC0054 - Red
<b>LoHAPS Primers</b>	High Solids, low VOC fast dry phenolic modified alkyd primer.	High solids, low HAPS primers for strict emissions laws or just concern for the environment.	4400 Series Enamels 4900 Series Enamels	To Touch: 15 minutes Recoat: 40 minutes	CC0655 - Gray CC0658 - Red CC1044 - White
<b>Hi-Solids Epoxy Primer</b>	Two component (4 to 1) polyamine cure epoxy primer.	Low temperature cure with excellent resistance to chemicals, solvents, tap water and most forms of shock and abrasion. Excellent adhesion and flexibility are obtained over ferrous and non ferrous metals and dry concrete floors.	900 Series Enamels 4900 Series Urethane	To Touch: 90 minutes Tack-Free: 2 hours Full Cure: 3 days Pot Life = 3-4 hours	CC1514 - Gray

## CONVENTIONAL SOLIDS INDUSTRIAL PRIMERS (NOT INTENDED FOR RESIDENTIAL USE) ORIGINAL EQUIPMENT MANUFACTURING OR SHOP APPLICATION ONLY

<b>Anco Rust Inhibitive Primers #1700 Series</b>	A penetrating medium oil alkyd rust inhibitive primer.	Conventional solids rust inhibitive primer. Can be stand alone for jobs that are shipped primed or not recoated. Excellent rust resistance. Finish coats can also be applied.	500 Series Enamels 900 Series Enamels 3800 Series Enamels	To Touch: 2 hours Topcoat: 8 hours	1703 - Gray 1722 - Red 1730 - White
<b>Fast Dry Primers</b>	Conventional solids phenolic modified alkyd primer	An oxidative fast drying primer used for quick recoating or production line areas. These coatings can be used as a barrier coat over alkyds to permit vinyls, epoxies or other coatings containing strong solvents to be used.	1200 Series Enamels 3500 Series Enamels 4900 Series Enamels	To Touch: 20 minutes Recoat: 30 minutes	472 - Gray 2653 - Red 2655 - White
<b>Hi-Build Epoxy Primer</b>	Two component (1 to 1) polyamide catalyzed epoxy.	Room temperature curing and outstanding resistance to solvents, tap water and most forms of shock and abrasion. Excellent adhesion and flexibility are obtained over ferrous and non ferrous metals and dry concrete floors.	3900 Series Enamels 4900 Series Urethane	To Touch: 60 minutes Tack-Free: 2 hours Full Cure: 8 days Pot Life = 24 hours	3900 - Red

\*\*\* Check Product Data Sheet and Technical Information Sheet for specific information regarding items such as Dry Times, Surface Preparation methods, VOC content and testing results. \*\*\* Dry times are based on 1 mil thickness and 77F / 55% Relative Humidity and will vary according to color. For specific recommendations or to learn about other specialty products, please consult your Anchor representative for assistance.

